



### **Open End Spinning Plant**

Consisting of

**Trutzchler Opening** complete with

1 Blendomate BDT 019/2300 40 Mts, 1 Condenser High Capacity BOA 1600  
1 Premixing BOA 1600, 1 Move Away Heavy Material STB, 1 Move Particle SCB  
1 Cleaner Double Cylinder Cylinders MFC, 1 Mixing Multiple MPM 10/1600,  
1 Condenser LVSAB, 1 Opening MCM/1600, 1 Cleanomat CX14, 1 Contifed CF,  
1 Waste Collector WAC

**Carding** consisting of

10 Carding machines of Trutzchler DK 903, Directfeed DFK, Can Changer KH 1000  
5 Draw Frames Trutzchler HSD 1000

**Spinning** Consisting of

3 Autocoro ACO 288 , Type SRZ SE 11 with 2 robots per machine for changing Bobbins

**Twisting** Consisting of

1 VOLKMANN COMPACT TWISTER VTS-07 6" 240 POSITIONS YEAR 2006  
1 VOLKMANN COMPACT TWISTER VTS-07 6" 240 POSITIONS YEAR 2004  
1 VOLKMANN COMPACT TWISTER VTS-05 10" 120 POSITIONS YEAR 2004  
1 RITE ASSAMBLY PRECISION MOD ARD/L-250"DENSY-CONER"48 POSITIONS, YEAR 2003  
1 RITE ASSAMBLY PRECISION MOD ARD/L-200"DENSY-CONER"40 POSITIONS, YEAR 2003

**Steaming** Consisting of

1 XORELLA LT-O 2000x4000

Plus 1 Airconditioning System for Blowroom and 24 Carding Dept

1 Airconditioning System for 6 Open End Machines SE 11

1 Air conditioning System for Twisting Machines

This plant is still working and producing yarn counts from Ne 5 to Ne 24 .

### **EXPOTEX INTERNATIONAL**

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## **Ring Spinning Plant** consisting of

### **CROSROL OPENING & CARDING (1998 )**

- 1 Synthetic Hopper Blending Opener, 1.500 mm wide with 5.0 meters feed table.
- 1 Pinned Opener and Cleaner, 1.500 mm wide with fully pinned opening roller
- 1 Double Magnet Trap-with hump back
- 1 Dust Remover :1.000 mm wide with integral fan for separating fibres.
- 1 Transport Fan : Fully variable speed (with inverter) for feeding chute feeds, including electrical control panel and pressure controller.
- 2 Crosrol MK5 B High Production Single Card
  - Card manager system with electronic autoleveller, changing speeds with Inverters, 40" automatic can changer, anti-static bar, aerodynamics doors, chute feed, production up to 100kg.
- 1 Crosrol MK5 D High Production Single Card (1.999 ) Card manager system with electronic autoleveller, changing speeds with Inverters, 40" automatic can changer, anti-static bars aerodynamics doors, chute feed, production up to 100kg.
- 1 Crosrol CPO 12 Filter
  - To provide a total capacity of 12.000 cfm (20,400 m<sup>3</sup>/ hr) extraction.

### **DRAW FRAMES**

- 1 VOUK DRAW FRAME TYPE SH801/4 (1998): Up to 8 cans feed creel, production speed up 800 m/min, automatic can change, delivery can 40", air suction filter, electronic display counter.
- 1 VOUK DRAW FRAME TYPE SH 801/DCC -E (1998) Up to 8 cans feed creel, with USTER SLIVERCONTROL, production speed up 800 m/min, automatic can change delivery 18" can, air suction filter, synoptic panel of all stoppages.
- 1 VOUK DRAW FRAME UNIMAX-R (1999) Up to 8 cans feed creel, with USTER SLIVER CONTROL USG, delivery can 14", automatic can changer, display with all control information, air suction filter.
- 1 SEDO DRAW FRAME TYPE SM-870-ASC WITH T&G (1997), This draw frame has two deliveries separated by a gauge, one is first pass with up 8 cans feed creel and delivery can 24", Automatic can changer, electronic display counter, synoptic panel with identification of all stoppages, air suction filter. Second exit is up to 8 cans feed creel, with USTER SLIVERCONTROL USG, delivery can 14", automatic can changer, synoptic panel with identifications of all stoppages, air suction filter.
- 1 CHERRY HARA SHOKKI DRAW FRAME TYPE DX 500, This draw frame has two exits, up to 8 cans feed creel, control unit, automatic can changer, synoptic panel with identification of all stoppages, air suction filter.

### **RING SPINNING**

- 2 SUESSEN RING SPINNING MACHINES TYPE RINGCAN 1.000 (1997) 14.000 running hours :Each machine has 864 spinnings, linked with MURATA link coner N° 7-VSS with USTER POLYMATIC insided, automatic doffer, cut-cats, inverters, display control units, automatic doffers and ELECTRO -JET blowers.
- 1 SUESSEN RING SPINNING MACHINE TYPE RINGCAN 1.000 (1992)
  - With 96 spinnings, ELECTRO-JET blower. 14.000 running hours
  - This mill is stopped, but idle on Mill Floor with very Good Condition was producing yarn counts from Ne 5 to Ne 24

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